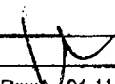
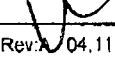


Date: Monday, 11/02/2008 1:13:14 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : VERTICAL REFERENCE DOOR
Job Number : 36565	
Estimate Number : 10877	
P.O. Number :	Part Number : D205711013
This Issue : 11/02/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 04/01/2008 Type : PURCHASED PARTS	Drawing Revision : N/A
Previous Run : 35564	Material : N/A
Written By : 	Due Date : 25/01/2008 Qty: 1 Um: Each
Checked & Approved By : 	
Comment : Est Rev: 04.11.09 New Issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL
Photocopy bluefiles and create labels per PPP D205-711-013 CHG001

2.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING
Issue P/O: 5672 to Eagle Copters C208/02/11 ①
"Assembly of D205-711-013 Door Assembly
Send a copy of this IPP

3.0	D412711041	Vertical Ref. Door Assy
-----	------------	-------------------------



W/ 44439

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Vertical Ref. Door Assy

4.0	D412711101	Replacement Bubble Windo
-----	------------	--------------------------



LT08-001222

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

5.0	D205711113	Wiring Harness. 205
-----	------------	---------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 D205-711-113 Wiring Harness, 205 W0 43667
Attach serviceable tags

Date: Monday, 11/02/2006 1:13:15 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR

Job Number: 36565

Part Number: D205711013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

EA2046915205

Instrument Panel, 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 EA20469-15-205 Instrument Panel, 205

WO 43667

Attach serviceable tags

WLT

7.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-132 LH Co-pilot Door LT08-000695

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window LT08-001222

1 EA20469-05 Rubber Strip Deleted 06-00664

1 EA20469-06 Aluminum Strip Deleted

1 EA20469-07 Angle W/043547

1 EA20469-08 Placard

1 EA20469-10 Rear Rib Assy W/043547

1 EA20469-11 Angle W/043547

1 EA20469-12 Fwd Rib W/043547

1 EA20469-13 Window LT07-001279

1 EA20469-14 Window Retainer W/043547

1 EA20469-16 Armrest Assy W/043547

1 EA20469-17 Angle W/043547

1 EA20469-18 Door Inner Skin W/043547

1 EA20469-21 Door Cover Panel W/043547

2 EA20469-23 Link W/043547

1 EA20469-24 Rod W/043547

1 EA20469-25 Arm Assy W/043547

Date: Monday, 11/02/2008 1:13:15 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR

Job Number: 36565

Part Number: D205711013

Job Number:



Seq. #:

Machine Or Operation:

Description :

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt 07-008057

22 AN3-4ABolt 06-014766

24 AN3-7ABolt 06-007845

6 AN960-6L Washer 07-003251

90 AN960-10L Washer 06-014919

34 CR3242-4-2 Rivet 07-000510

135MS20426AD3-3 Rivet 07-006985

140MS20426AD4-3 Rivet 06-002460

25 MS20470AD3-3 Rivet 07-007189

90 MS20470AD4-3 Rivet 07-007196

24 MS21042L3 Nut 07-008857

2 MS21042L06 Nut 06-014775

13 MS21069L3 Nut Plate 07-006988

8 MS21069L08 Nut Plate 06-009716

1 MS21071L3 Nut Plate 06-013190

1 MS21071L08 Nut Plate 07-006989

9 MS21075L3 Nut Plate 07-004382

2 MS24677-12 Screw 05-011931

6 MS27039-1-09 Screw 06-014772

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Date: Monday, 11/02/2008 1:13:15 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR

Job Number: 36565

Part Number: D205711013

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

AS

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

AS

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-711-013

Location: _____

PPP Rev: _____

AS

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

LD 08/02/25

Job Completion



Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 44439

V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify Door to Vertical Reference Door

Resolution:

Modified Door P/N:204-030-853-125 to Vertical Reference Door as per STC. No. SH92-54.

1.1 Work Done By: John Waite

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 2/25/2008

Parts:

Part Number	Description	Lot Number	Condition	Qty
204-030-853-125	L/H DOOR ASSEMBLY	LT-08-000695	Repairable	1
BELL212-L	BUBBLE WINDOW ILO EA20469-03 and D412-711-101	LT-08-001222	New	1
412-110-103	DOOR HANDLE W/LOCK	LT-07-018126	New	1
110-070-41	SEAL	LT-08-002635	New	15
412-110-103	DOOR HANDLE W/LOCK	LT-07-018126	New	1

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1	204-030-853-125		L/H DOOR ASSEMBLY	Modify

Squawk: 1.2

Discrepancy:

Paint Door

Resolution:

Painted door as required

1.2 Work Done By: Colin Gould

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

EAGLE COPTERS MAINTENANCE LTD.

823 McTAVISH ROAD N.E., CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL No. **6-81**

Nomenclature Door, Copilot
 Manufacturer BHT Type/Model 204/205/212
 Part No. 205-030-853-125 Serial No. w/k
 Total time: w/k Work Order 44439
 T.S.O. w/k Overhaul ☐ NEW ☐
 Inspected ☐ Tested ☐ Repair ☐ Modification ☒ Removal ☐
 Previous Certification C-GZMQ

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

Feb 25/08

DATE

NAME OR AUTHORIZED INSPECTOR

LIC. No. / STAMP

Details of outstanding work and other information on reverse.

MAINTENANCE RELEASE

REMARKS

(Details of work performed/reason for removal)

Modified as per STC-SH92-54

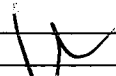
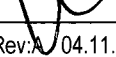
(Additional work to be performed upon installation)

INSTALLED ON.....DATE.....

MAINTENANCE RELEASE

Date: Monday, 11/02/2008 1:13:14 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	VERTICAL REFERENCE DOOR
Job Number :	36565		
Estimate Number :	10877		
P.O. Number :		Part Number :	D205711013
This Issue :	11/02/2008	Drawing Number :	N/A
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	04/01/2008	Drawing Revision :	N/A
Previous Run :	36564	Material :	N/A
Written By :		Due Date :	25/01/2008
Checked & Approved By :		Qty:	1
Comment :	Est Rev: A 04.11.09 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

DC

DOCUMENT CONTROL

**Comment:** DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D205-711-013 CHG001

2.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: 5672 to Eagle Copters

"Assembly of D205-711-013 Door Assembly

Send a copy of this IPP

C208/02/11 ①

3.0

D412711041

Vertical Ref. Door Assy

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Vertical Ref. Door Assy

4.0

D412711101

Replacement Bubble Windo

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

5.0

D205711113

Wiring Harness, 205

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D205-711-113 Wiring Harness, 205

Attach serviceable tags

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR

Job Number: 36565

Part Number: D205711013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

EA2046915205

Instrument Panel, 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 EA20469-15-205 Instrument Panel, 205

Attach serviceable tags

7.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window

1 EA20469-05 Rubber Strip

1 EA20469-06 Aluminum Strip

1 EA20469-07 Angle

1 EA20469-08 Placard

1 EA20469-10 Rear Rib Assy

1 EA20469-11 Angle

1 EA20469-12 Fwd Rib

1 EA20469-13 Window

1 EA20469-14 Window Retainer

1 EA20469-16 Armrest Assy

1 EA20469-17 Angle

1 EA20469-18 Door Inner Skin

1 EA20469-21 Door Cover Panel

2 EA20469-23 Link

1 EA20469-24 Rod

1 EA20469-25 Arm Assy

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR

Job Number: 36565

Part Number: D205711013

Job Number:



Seq. #:

Machine Or Operation:

Description :

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt _____

22 AN3-4ABolt _____

24 AN3-7ABolt _____

6 AN960-6L Washer _____

90 AN960-10L Washer _____

34 CR3242-4-2 Rivet _____

135MS20426AD3-3 Rivet _____

140MS20426AD4-3 Rivet _____

25 MS20470AD3-3 Rivet _____

90 MS20470AD4-3 Rivet _____

24 MS21042L3 Nut _____

2 MS21042L06 Nut _____

13 MS21069L3 Nut Plate _____

8 MS21069L08 Nut Plate _____

1 MS21071L3 Nut Plate _____

1 MS21071L08 Nut Plate _____

9 MS21075L3 Nut Plate _____

2 MS24677-12 Screw _____

6 MS27039-1-09 Screw _____

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install
EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Date: Monday, 11/02/2008 1:13:15 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR

Job Number: 36565

Part Number: D205711013

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-711-013

Location: _____

PPP Rev: _____

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

